



T-MOLDING AND BULLNOSE PROFILES DURABLE AND DECORATIVE

www.rehau.com

Construction Automotive Industry

SOFTENING HARD EDGES



For furniture that demands a more substantial or ergonomic edge, REHAU offers an extensive selection of T-molding and bullnose profiles. These profiles can be produced in PVC materials in a variety of colors to match or complement your surface material. Profiles with a flat crown can be printed using high-quality printing technology. Several of the most popular shapes are available from our Express Collection stock program.

T-molding and bullnose profiles:

- Provide a tight, seamless fit to the edge of the panel
- Easily manage a tighter radius than non-pretensioned profiles
- Do not blanch or discolor when used in radiused applications
- Ensure no discoloring or color variance when trimmed or machined
- Remain flexible even in colder manufacturing environments
- Are available in solid colors, wood grains or patterns

Packaging

- Offered in coils or cut lengths
- Shipped in cartons

Delivery Time

- Produced to order, unless otherwise indicated
- Lead time available upon request

Application Tips

T-molding and bullnose profiles are attached to the edge of a board by a barb. The profile shapes are pretensioned to ensure a tight fit to the board. We recommend that you conduct your own testing to ensure optimal application quality. Following are some general application guidelines:

- The ideal groove width depends on the actual barb thickness and the quality of board material. It is typically 0.5-0.7 mm (1/50 in) smaller than the barb.
- The ideal groove depth is generally 1.5 2.0 mm (3/50 in) deeper than the barb height.
- An adhesive can be applied in the groove to create a stronger bond and reduce the risk of the profile being pulled from the board.
- The barb must be notched before being applied to boards with small radii.
- Bullnose profiles should be heated to 104°-122° F (40°-50° C) in an oven or with a hot air gun prior to application. Warm profiles are easier to install and prevent damage to the surface of the board.

Green Design Projects

REHAU can offer T-molding and bullnose profiles as a custom development in polypropylene for green design projects. Please contact your local sales representative for development information.

T-MOLDING



Art. No. 618406 ¹ PVC Durometer 92



Art. No. 713863 ¹ PVC Durometer 95



Art. No. 618416 ^{1, 2} PVC Durometer 95 Available from REHAU Express Collection stock program



Art. No. 618506¹ PVC Durometer 95



Art. No. 618466¹ PVC Durometer 95



Art. No. 619077 ¹ PVC Durometer 95

26.8 mm [1.055"]

Art. No. 618146

PVC Durometer 90

14.3 mm [.563"

1.89"]

4.4 mm [.173"]



Art. No. 618876¹ PVC Durometer 92



Art. No. 618806² PVC Durometer 90



Art. No. 713523 PVC Durometer 89



Art. No. 619157 ^{1, 2} PVC Durometer 90



Art. No. 619087 ^{1, 2} PVC Durometer 95



Art. No. 618676¹ PVC Durometer 92







Art. No. 619357 ¹ PVC Durometer 99

¹ Surface can be printed

² Structured finish coordinates with the surface texture of the laminate

Profiles are not shown in actual size

T-MOLDING





Art. No. 618966 ^{1, 2} PVC Durometer 95

¹ Surface can be printed

² Structured finish coordinates with the surface texture of the laminate Profiles are not shown in actual size

BULLNOSE



Art. No. 618426 ² PVC Durometer 90



Art. No. 618936 PVC Durometer 92



Art. No. 618376 ² PVC Durometer 90



Art. No. 618436² PVC Durometer 90 Available from REHAU Express Collection stock program



15.2 mm [.600"]

— 3.8 mm [.150"]

24.1 mm [.950"]



27.3 mm [1.075"]

11.7 mm [.461"]

5.1 mm [.201"]

Art. No. 618846² **PVC Durometer 90**



Art. No. 711323 PVC Durometer 90



Art. No. 619287 **PVC Durometer 99**





Art. No. 618486 ² PVC Durometer 90 Available from REHAU Express Collection stock program

¹ Surface can be printed

² Structured finish coordinates with the surface texture of the laminate

Profiles are not shown in actual size

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